

# **Technical Data Sheet**

Dated: 26/07/2019

# SUDASEA PUI

Low Modulus Isocyanate Free Polyurethane Sealant

# **PRODUCT DESCRIPTION**

**Description**: Admil **SupaSeal PU** is a Low Modulus, Hybrid Polyurethane, flexible joint sealant and adhesive that is free of Isocyanates and other hazardous raw materials and omits low odour. SupaSeal has been formulated to offer outstanding adhesion to most common building and automotive materials; such as Aluminium, timber, concrete, fibreglass and be used in most sealing and joint filling applications.

SupaSeal displays high joint movement capability with no sagging or slump characteristics to provide a high quality & efficient joint finish.

SupaSeal PU complies with ASTM C920, Type S, Grade NS, Class 25, Use NT,M,G,A and O

# **APPLICATIONS**

# Admil SupaSeal PU is suitable for:

- Construction Joint Sealant applications
- perimeter seals around doors, windows and facades
- general purpose interior joint sealant applications
- sealing and bonding metal roofing systems
- automotive and marine applications requiring a flexible adhesion profile between substrates.

# **FEATURES**

- Solvent & Isocyanate Free
- Low VOC
- Low Odour & Non Corrosive
- Joint Movement +/- 25%
- Non Slump
- Up to 40mm wide joints
- Paintable

## **MATERIALS**

- Precast Concrete Panels
- Fibre Cement Sheet
- Block work & Bricks
- Aluminium Profiles
- Sandstone & Granite
- Fibreglass
- Plasterboard & Blue Board

# **SURFACE PREPERATION**

Surfaces to be bonded must be clean and dry, as well as free of wax, grease, dust and any other foreign materials so that the adhesive bond is not compromised. Metal substrates should be degreased with Admil Pro Clean Contact Adhesive Cleaner.

#### TYPICAL PROPERTIES

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PROPERTY	VALUE	Test Method
Appearance	Thixotropic, Non Sag paste	
<b>Curing Method</b>	Moisture Curing	
Movement Capability	+/- 25%	
Elongation @ Break	Approx. 300%	
Skinning Time	Approx. 35 mins @ 25°C, 50% Relative Humidity	
Tack Free Time	64 minutes	ASTM C 679-87
Rate of Cure	2.5mm per 24 hours	
Full Cure		
Shore A. Hardness	30	ASTM C 661
Specific Gravity	1.6 grams/ml	DIN 52451-A
Tensile Strength	0.7 N/mm²	
Service Temperature	-40°C to +90°C	
Application Temperature	+5°C to +50°C	
VOC Rating	34 gm/L (3.4%)	

Note: All data provided is based on 25°C and 50% Humidity Conditions & fully cured after 21 days

# **PRIMING**

It is advisable to conduct preliminary adhesion tests on substrates where the application is critical or if the adhesion performance is unknown. The use of Admil Prosil Primer 1 is recommended for Non Porous substrates such as metal, aluminium, glass and plastics.

# APPLICATION INSTRUCTIONS

Cut nozzle at a sharp angle slightly wider than the desired Bead or joint width. If being installed as a joint sealant, always use a suitable backing rod to ensure the correct depth is achieved. The Joint depth should be half of the joint width. Extrude sealant with a gun and tool with a round spatula within 10 minutes to spread the sealant against the joint surfaces.

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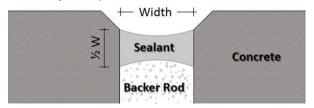
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# **JOINT DESIGN**

- SupaSeal PU has a high body designed not to slump in joints up to 40mm in width.
- To allow the sealant to move effectively, the correct joint design requires that the sealant depth must be half of the width of the joint.
- A suitable closed cell must be used to ensure that the correct joint depth is achieved.



# **SHELF LIFE & STORAGE**

18 months shelf when stored in a dry environment and between +5°C and +25°C.

#### SAFETY DIRECTIONS

Use in well-ventilated areas, and avoid breathing vapours. In case of eye contact immediately flush with water for 15 minutes and seek medical advice.

Avoid contact with skin or clothing.

Keep out of reach of children. In use, please ensure that Occupational Health and Safety requirements are observed.

**Eyes:** Irrigate with water for 10 minutes and see a doctor.

Skin: Wash off with warm water and soap.

If swallowed, give plenty of water. Do not induce vomiting. Seek medical attention.

Admil SupaSeal PU SDS available upon request

## **CURING**

Cure speed is dependent upon the temperature, humidity, depth of sealant and substrate. Typically, a joint will form a firm skin in one hour and take up to seven days to fully cure. In cold or very humid climates, the cure time may extend beyond seven days.

# **LIMITATIONS**

- SupaSeal PU will bond to most common construction substrates, however an adhesion tests on samples substrates should be conducted to ensure adequate adhesion in the finished application.
- In waterproofing applications, SupaSeal PU should be left to cure for a minimum of 8 hours prior to being covered by any membrane / sealer system.
- Tests should be conducted to ensure that there are no adverse reactions between SupaSeal PU and a membrane coating system.

# **PACKAGING**

**SupaSeal PU** is Packaged in Dark Grey, Grey, Black, Off White, Sandstone, Beige & White 950g Sausages also available in 300ml cartridges

## Notice

The information given and the recommendations made herein apply to our product(s) alone and not combined with any other product (s). Such are based on our research and on data from other reliable sources and are believed to be accurate. No guarantee of accuracy is made. It is the purchasers' responsibility before using any product to verify this data under their own operating conditions and to determine whether the product is suitable for their purposes.